# Organizational Data

## Position Name:

In-Process Inspector

## Company:

Schaeffler Aerospace USA

## Organizational Unit inc. code:

## Reporting Structure:

Position name and organizational unit (inc. code) of direct superior:

Solid-line:

Quality Supervisor

Dotted-line:

Position name of directly reporting employee:

Solid-line:

Dotted-line:

## Interfaces:

Internal:

Various internal production staff & management

External:

# Position Data

## Goal of position (Why was this position created?)

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## Formal prerequisites for the position (e.g. training, experience, education etc.)

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| Additional knowledge, on the order of understanding decimals and using arithmetic involving decimals; comprehension of simple drawings, charts or diagrams. Equivalent to partial (technical) high school education; or comparable brief shop training. Ability to read and follow instructions, procedures, specifications and route cards. Lifting of up to 50 lbs maximum unassisted. Excess of 50 lbs. assistance required. Eye examination required per (Q.C.I. 8 paragraph 9.1) Accuracy is critical.6 – 12 months experience. |

## Tasks (Description of main tasks)

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| Perform dimensional, visual, etch and hardness inspection functions using associated equipment in accordance with heading, flashing, heat treat and grinding operations.Required to develop comprehensive knowledge of all documents applicable to QC inspection (QCI’S & SP’S). Generate and maintain required documentation and maintain inspection facilities in a manner commensurate with both internal and external audit requirements.Competence in all aspects of in house heat-treat operations (equipment, documentation, procedures, maintenance) and capable of heat treat department operation as directed by supervisor.Competence in passivation processing and 100% nital etching and capable of performing these functions as directed by supervisor.Perform titration and testing for passivation and nital etch.Perform incoming inspection functions as directed by supervisor.Perform metallographic functions as directed by supervisor.Maintain a neat and orderly work area. |

In addition to the duties listed above, the position holder must carry out tasks assigned by his supervisor that are essentially related to his duties.

**Superior:**

First name, last name: Date:

Amy-Lyn Starzyk 1/6/2014

Signature: ....................................................

**Employee:**

First name, last name / personnel number:

Lucas Brancato 10013124

Signature\*: ....................................................

\*If the position description is valid for several employees, see the names/signatures of the position holders on the enclosed signature list.